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- **PLANING (S2S)** – from ½” to 3 ½” thickness up to 18” wide  
\$80/M, minimum charge \$70 per dimension
- **STRAIGHT LINE RIPPING (SLR1E)** – from ½” to 2 ½” thickness  
\$80/M, minimum charge \$70
- **RESAWING** – Max width 9”  
\$.10/LF, minimum charge \$80
- **COMBINATION S2S & SLR1E (S2S1E)** – from ½” to 2 ½” thickness  
\$150/M, minimum charge \$140
- **GANG RIPPING (GR)** – from ½” to 2 ½” thickness  
\$90/M for one size, add \$25/M for each additional size, minimum charge \$80
- **MOULDINGS/S4S**
  - Minimum charge \$250 per profile
  - 0 to 2,499 LF \$ .15/LF (Subject to Min Chg)
  - 2,500 to 4,999 LF \$ .12/LF
  - 5,000 to 9,999 LF \$ .10/LF
  - 10,000 LF or more \$ .06/LF ⇒ MBF Prices: 1x4 = \$180, 1x6=\$120, 2x4=\$90, 2x6=\$70
- **SANDING** – up to 6” thick and 50” wide  
\$125/hour or \$.12 LF for lineal stock, minimum charge \$80
- **S2S / SAND** lumber (random width)  
\$205/M, minimum charge \$150
- **SAND Lumber** (lumber must be within 1/16” of finished dimension)  
\$125/M, minimum charge \$80
- **EDGE-GLUED PANELS** – up to 48” wide and 16’ long  
Call for quote – minimum charge \$250
- **FACE-GLUED PANELS** – up to 3” thick  
Call for quote – minimum charge \$350
- **OPTIMIZING AND CUT TO LENGTH (CTL)**  
Call for quote – minimum charge \$150
- **PANEL SAW** – up to 3” thick and 10’ long  
Call for quote
- **KNIFE CHARGES**  
\$60 per inch of width (width of tooling needed rounded up to nearest inch)
- **DOUBLE END TENONER WORK:**
  - PRECISION END TRIM (PET)
  - FLOORING END MATCH
  - DOOR JAMB HEAD DADO \$1.10 per pair
  - DOOR JAMB SILL DADO \$1.50 per pair
- **Please call for larger volumes to get quantity discounts**

**ARCH/CURVED MOULDINGS:**

Call for Quote